

The future of fertilizer.



WE'RE ABOUT GROWTH

Polyhalite as an alternative potash source in Brazil
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June 2017

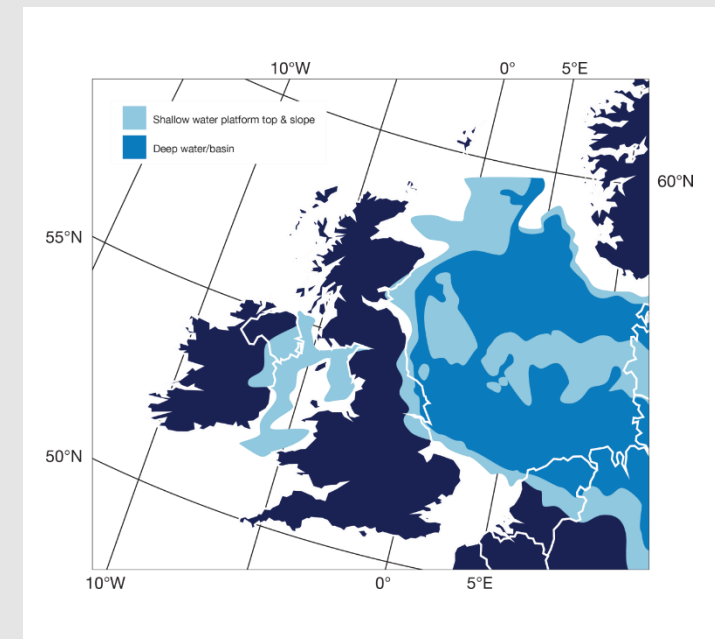


THE EUROPEAN ZECHSTEIN DEPOSIT

Sedimentary rock layers of the middle to late Permian period

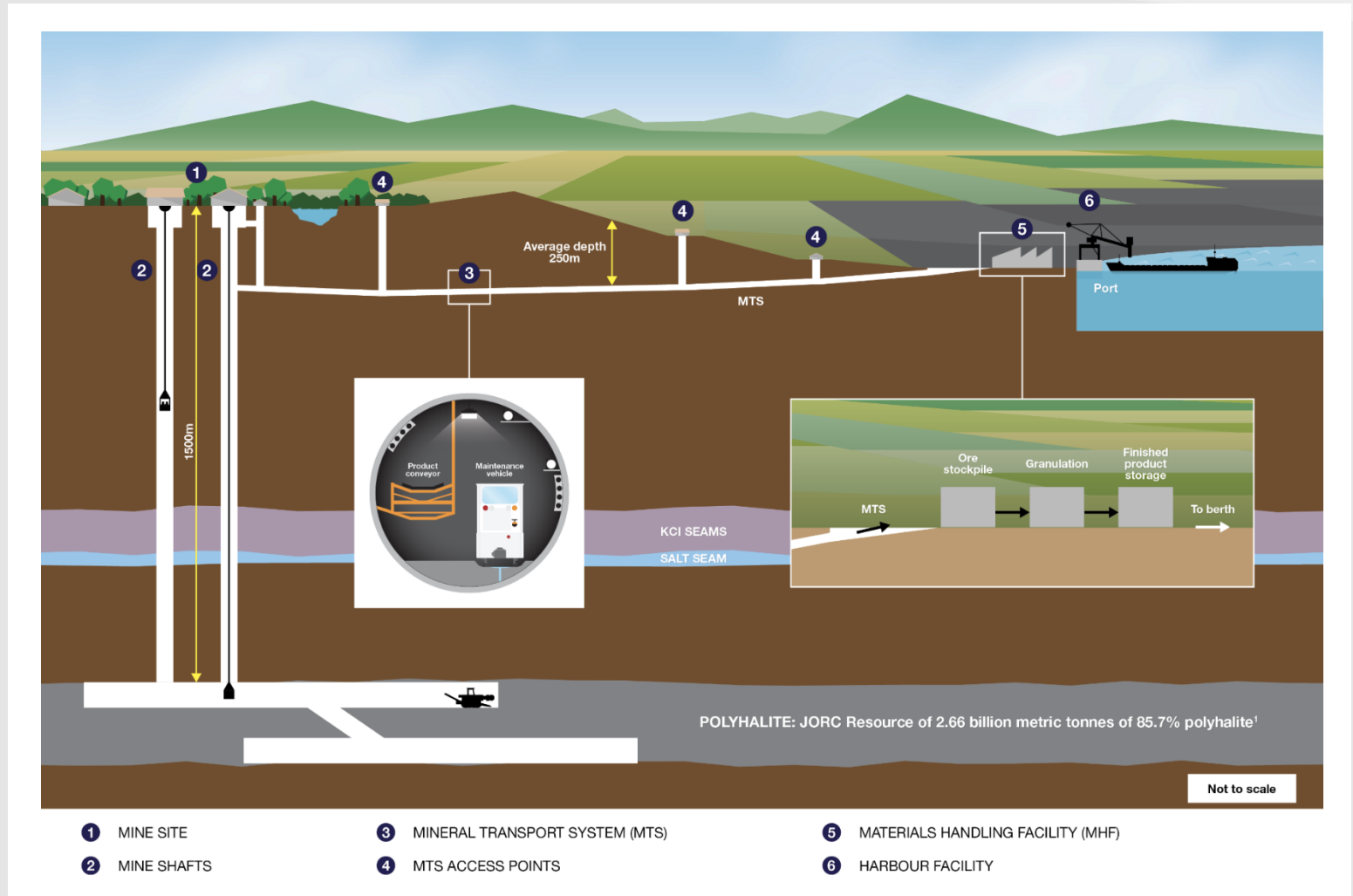
Key comments

- The disappearance of the Zechstein Sea was part of a general marine regression that preceded and accompanied the Permian-Triassic extinction.
- Polyhalite is an evaporate mineral deposited here 250-260 million years ago.
- Initially discovered in 1818 by Stromeyer.
- Polyhalite is a hydrated sulphate of potassium, calcium and magnesium with formula: $K_2Ca_2Mg(SO_4)_4 \cdot 2H_2O$.
- A triclinic crystal structure with a hardness index of 2.5-3.5 Mohs.
- Sirius Minerals will mine polyhalite to produce POLY4 fertilizer.



KEY TAKEAWAY: Sirius Mineral's 2.66 billion tonnes resource represents 7% of the area of interest

THE PROJECT



A NEW BENCHMARK IN ENVIRONMENTAL IMPACT

Woodsmith Mine has been designed to minimise the impact on the National Park



Woodsmith Mine, North Yorkshire, UK



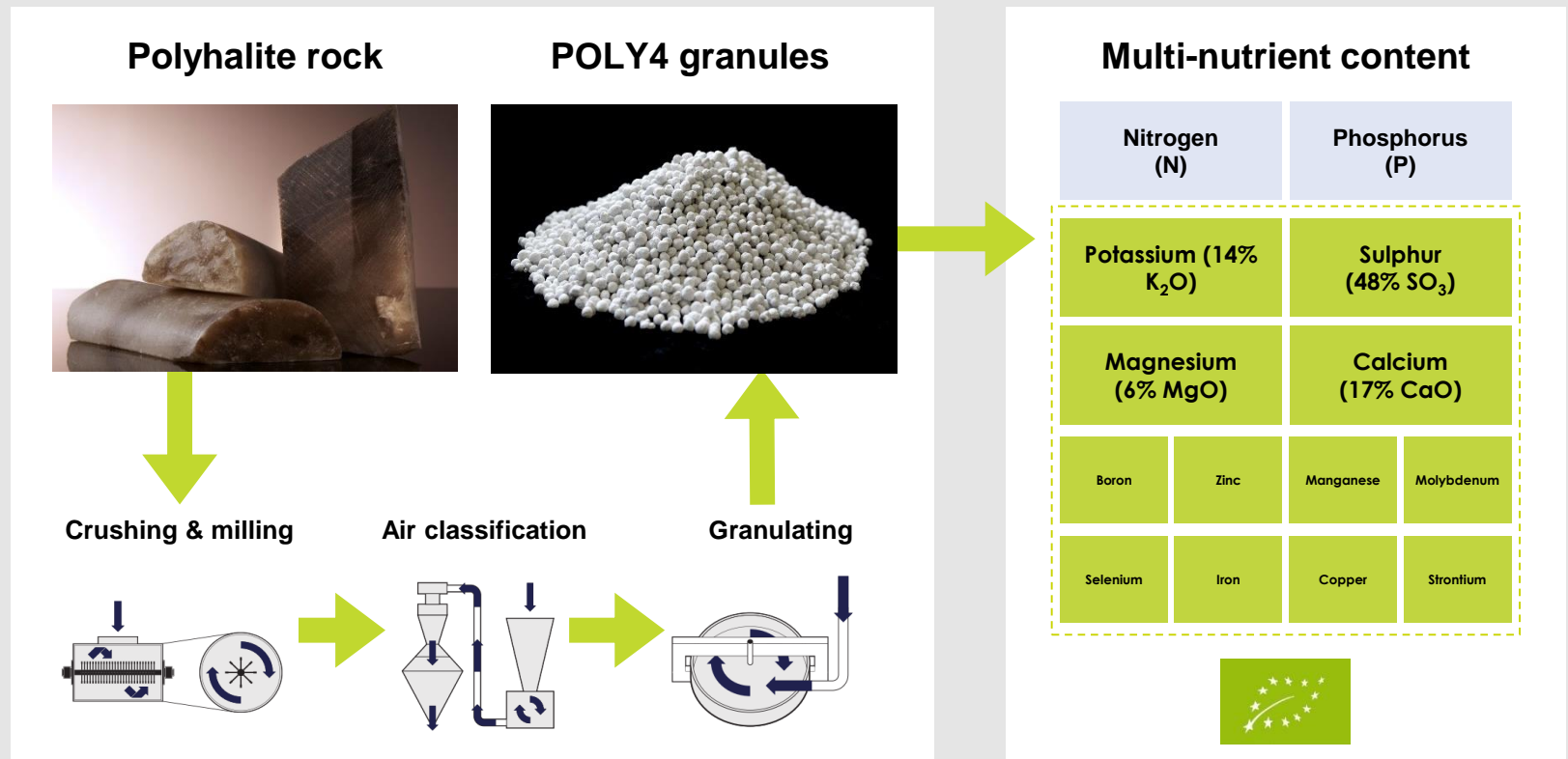
KEY TAKEAWAY:

Traditional approaches to mining have historically been low cost, high impact

WHAT IS POLY4?

Polyhalite nutrient composition¹

Polyhalite, a single source of bulk nutrients, is the foundation for POLY4



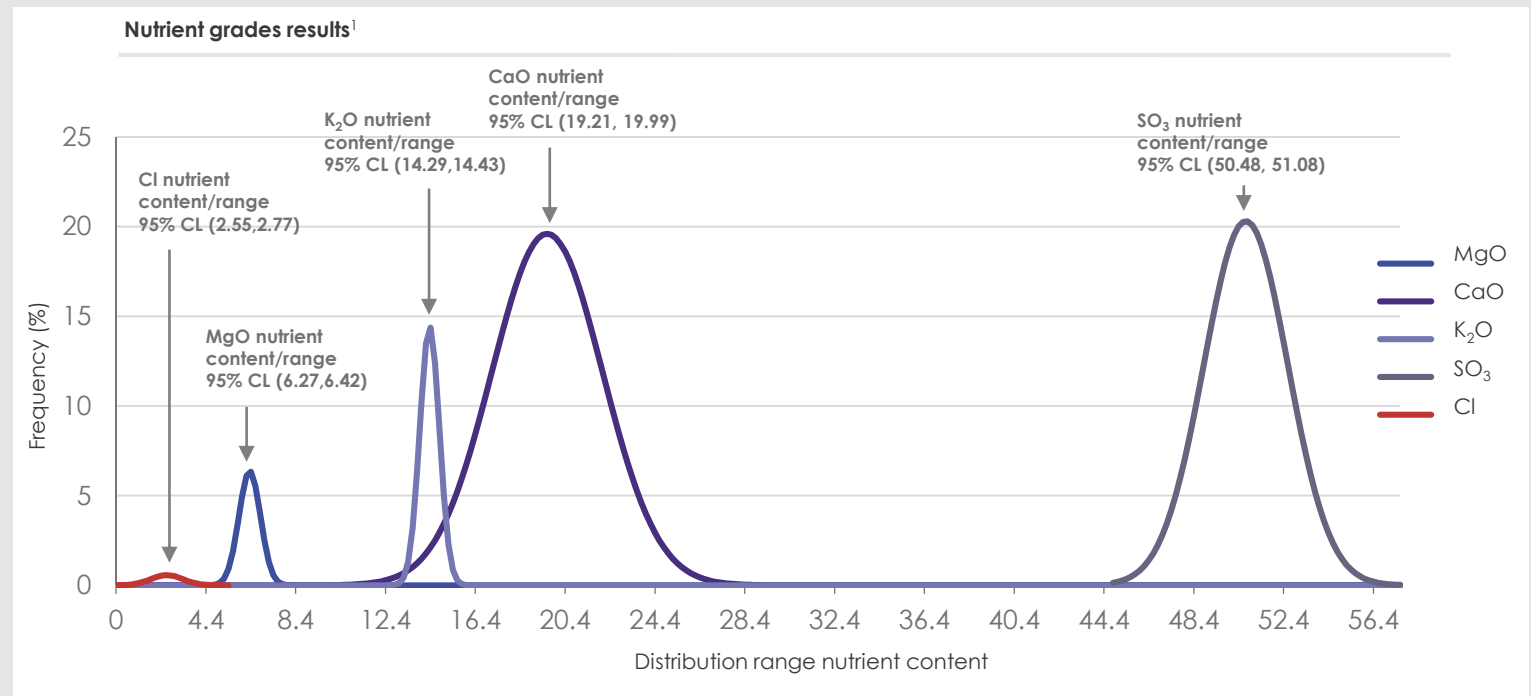
KEY TAKEAWAY: POLY4 is a natural single source of K, S, Mg, Ca with valuable micro nutrients

Notes: 1) Based on 90% polyhalite grade. Remaining content consists of Halite, Anhydrite, Magnesite, Kieserite, Hexahydrate, Szabelyite, Gypsum, Synenite, Mica; 2) POLY4 is the trademark name for Sirius Mineral's flagship polyhalite product.

POLY4 NUTRIENT CONTENT BASED ON TEST RESULTS



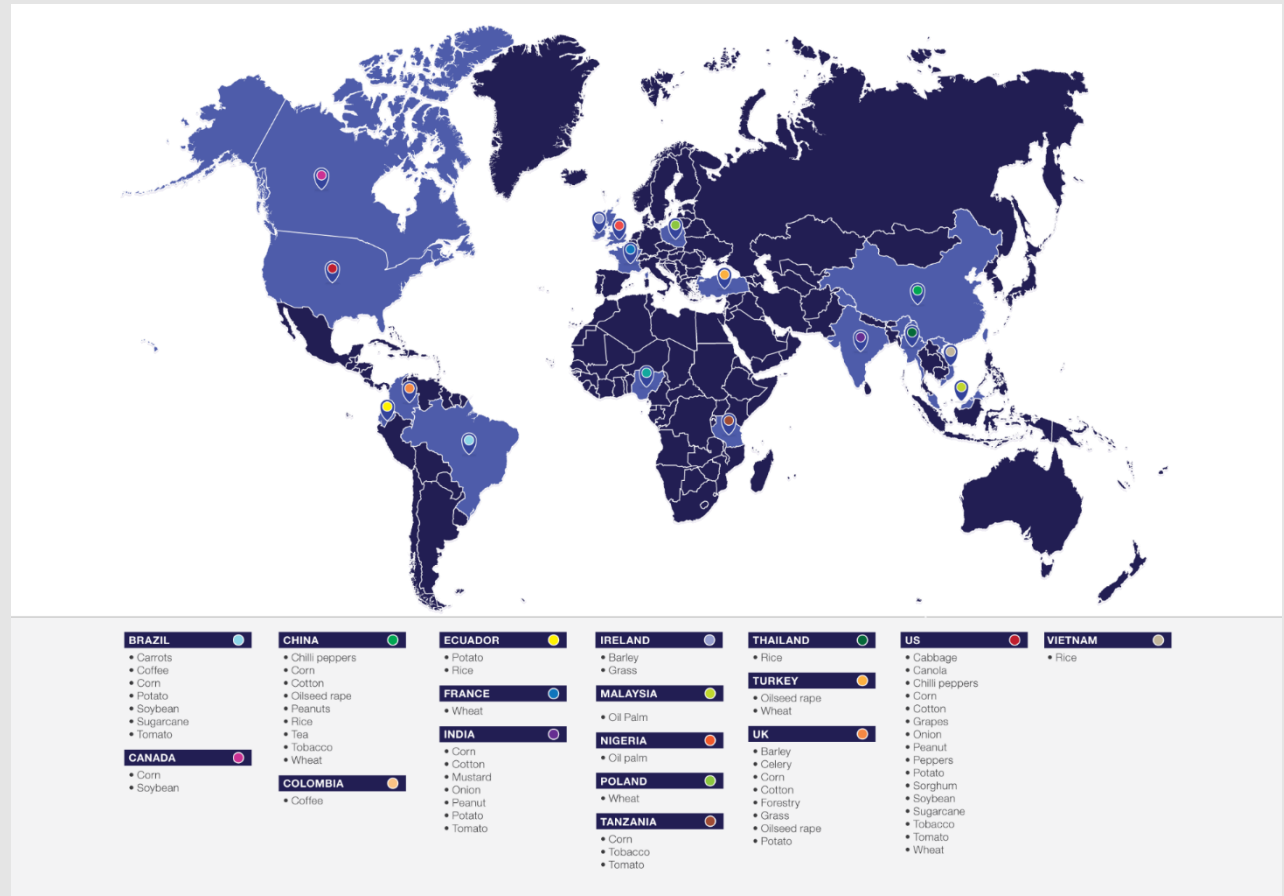
POLY4 minimum specification is 14% K_2O , 17% CaO , 6% MgO , 48% SO_3 .



KEY TAKEAWAY: POLY4 nutrient content is consistently above the minimum specification

SIRIUS MINERALS SCIENCE PROGRAMME

Global science programme
has over 210 trials in 17
countries on 27 crops



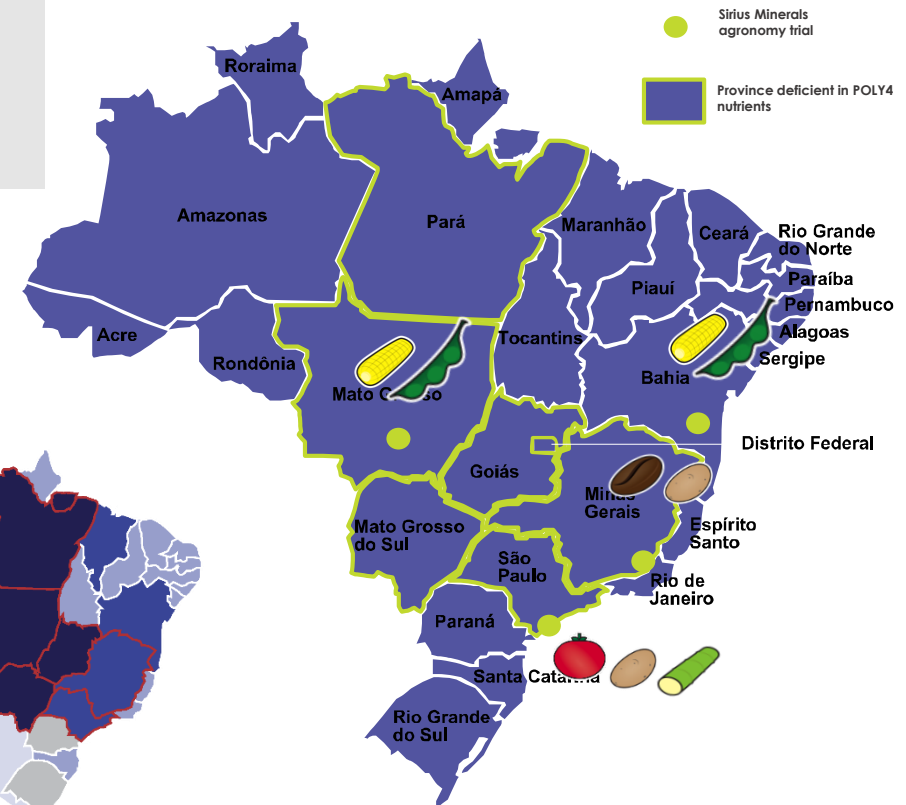
SIRIUS MINERALS TRIAL PROGRAMME AND REGIONAL OPPORTUNITIES

POLY4 has been extensively trialled in several key Brazilian agricultural regions

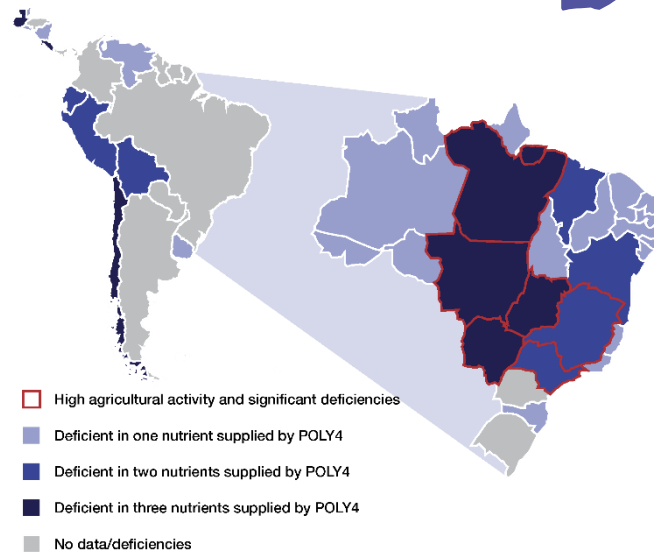
Key comments

- Brazil will become the single most important soybean producer by 2025 with production estimated to reach 135 million tonnes.
- Many of the agricultural active areas are also deficient in K, Ca, Mg and/or S.
- 20 trials have been conducted in Brazil over the past four years.
- Trials currently cover four provinces on both high value and broadacre crops.

Regional agronomic trial overview

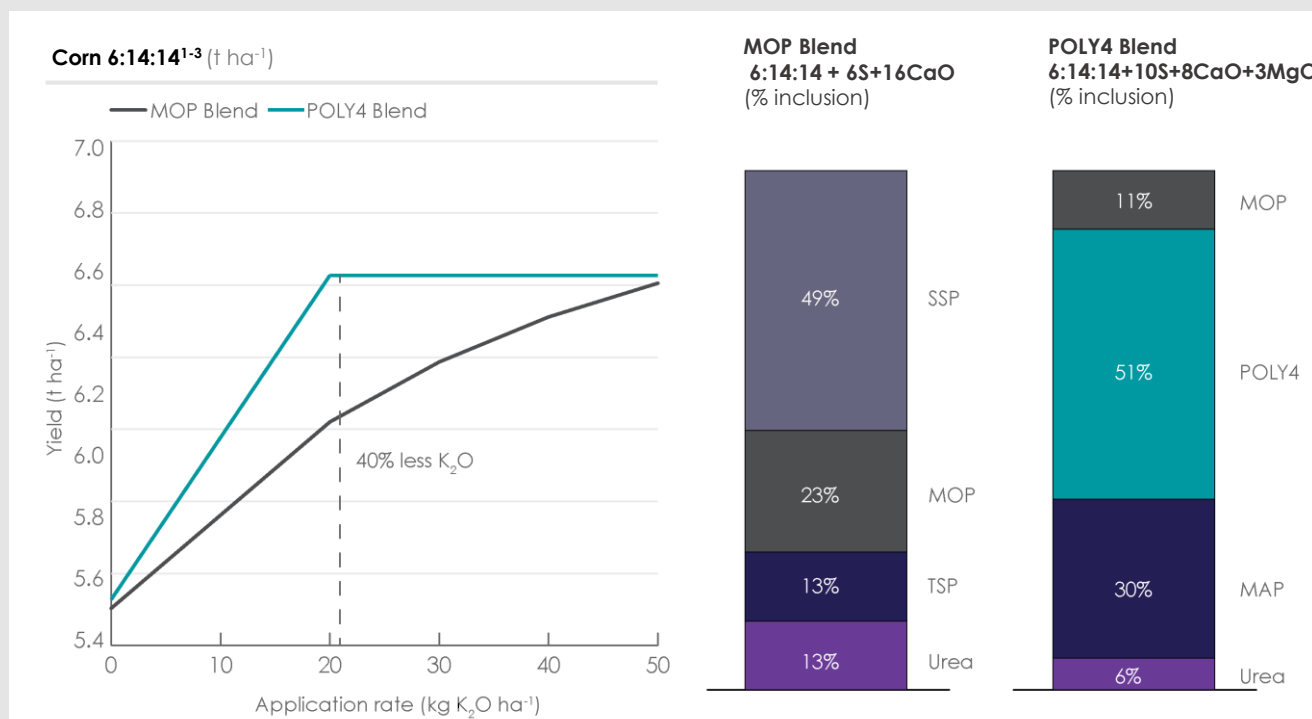


Regional soil challenges



BRAZIL CORN RESULTS

POLY4 blends can maintain yields at lower K_2O applications.



KEY TAKEAWAY: POLY4 blends support crop yields at lower application rates

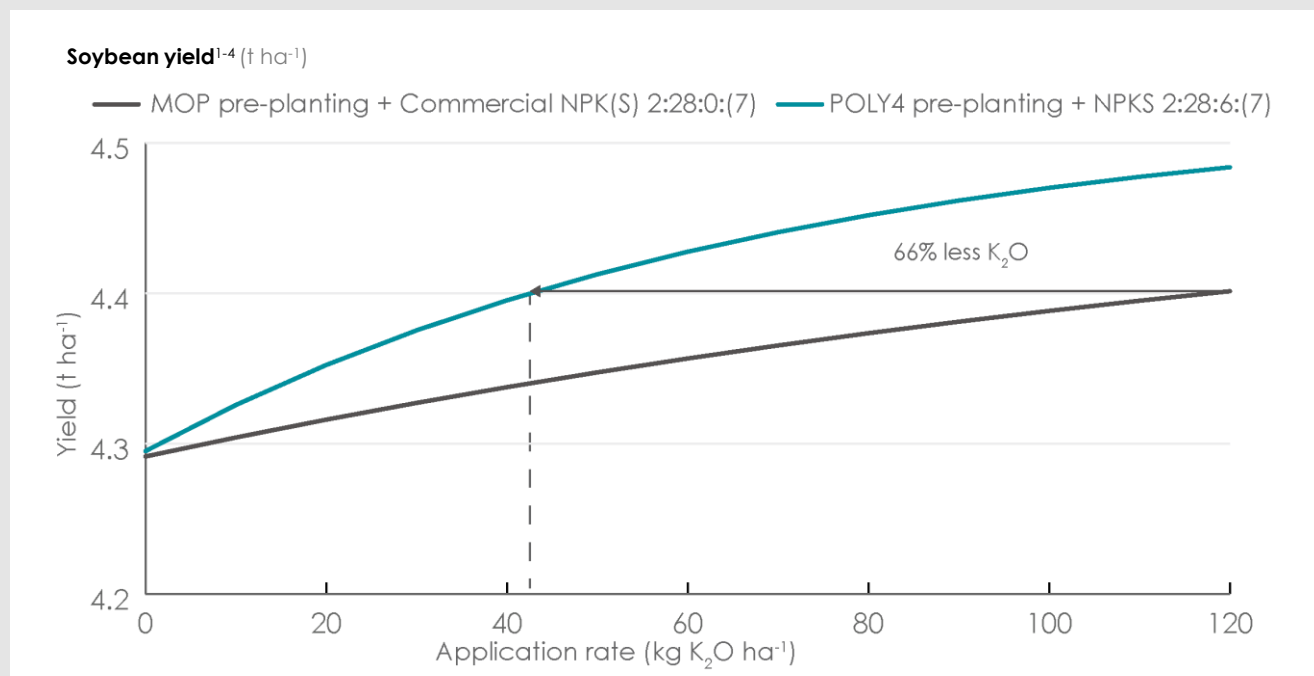
Notes: 1) GENSTAT regression analysis; 2) Lower K₂O options achieve crop nutrient offtake; 3) Initial soil analysis : pH 4.9; P 18 mg kg⁻¹, K 66 mg kg⁻¹, Mg 325 mg kg⁻¹, Ca 184 mg kg⁻¹ S 5 mg kg⁻¹;
Sources: University of São Paulo 2015.

BRAZIL SOYBEAN RESULTS

POLY4 blends support high yields from reduced input costs

Key comments

- In Brazil, MOP is applied in advance of soybean emergence to lower negative impacts of chloride.
- By substituting for SSP with POLY4, as the S source, we improve crop fertilization balance with an additional 17 kg MgO, 21 kg CaO and 38 kg S ha⁻¹ at 40 kg ha⁻¹ K₂O.
- Potassium fertilizer replaces crop offtake at a recommended rate of 88 kg K₂O ha⁻¹ 5



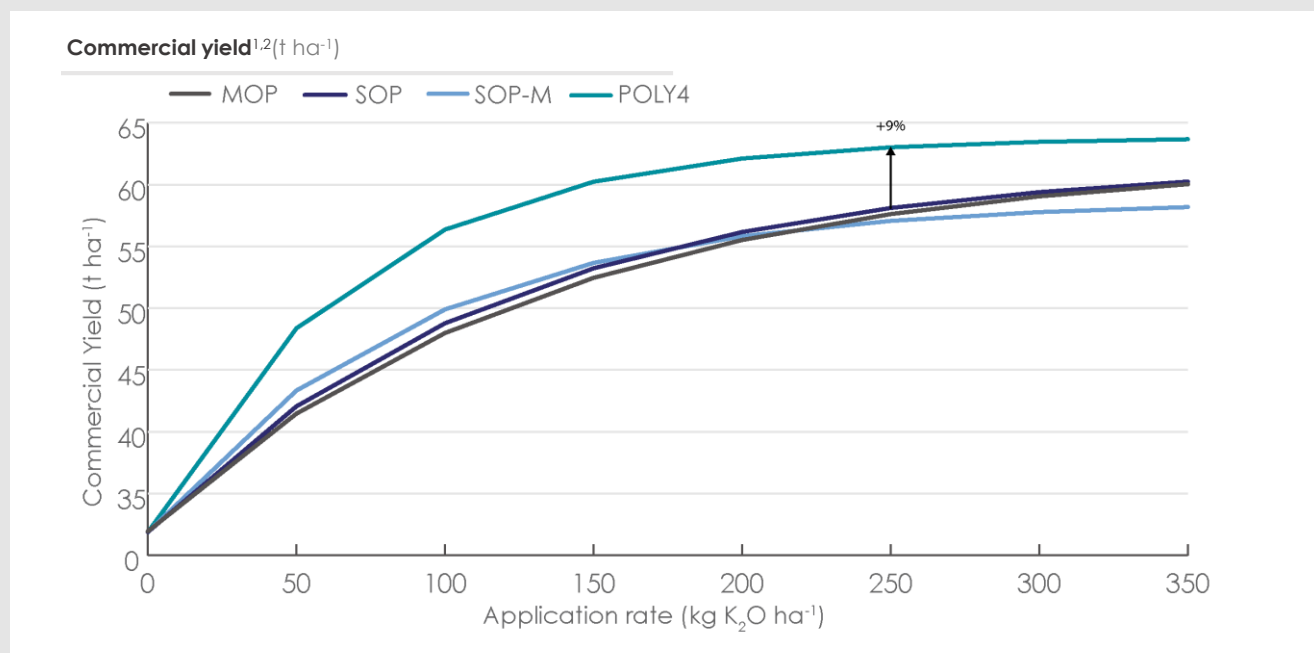
KEY TAKEAWAY: POLY4 delivers the option to reduce inputs

COMMERCIAL TOMATO YIELD

Improving tomato marketable yield leads to higher returns for growers

Key comments

- The addition of sulphur from SOP or SOP-M showed no yield improvement over MOP.
- POLY4 improved tomato yields by 8–9% over other potassium fertilisers at recommended rate of 250 kg K₂O ha⁻¹.
- POLY4 supplied calcium which is important in improving commercial yield. At 350 K₂O from the POLY blend supplies an additional 18 MgO + 51CaO + 57S.



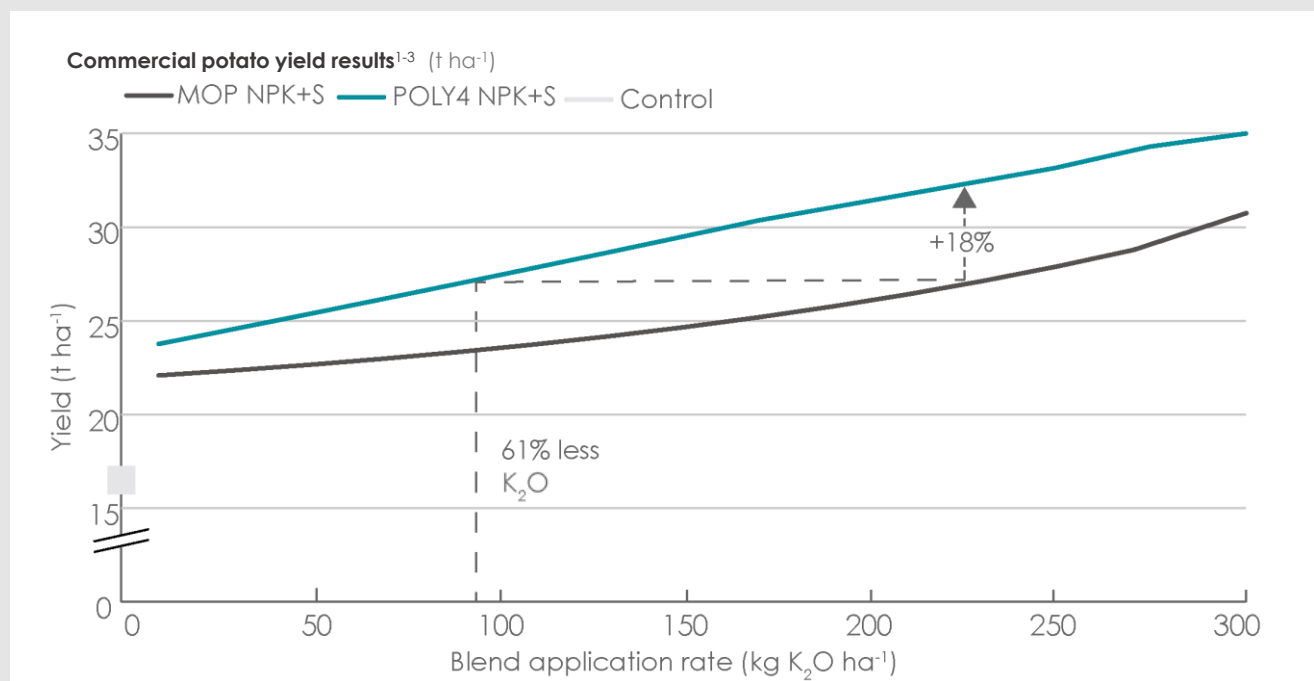
KEY TAKEAWAY: POLY4 highlights the crop need to access a broad range of nutrients

POTATO BLEND FERTILIZER YIELD RESPONSE

POLY4 yield results compared to commercial NPK+S plan

Key comments

- Increasing K_2O application (75-300) resulted in increasing yields in a stable 150 N and 525 P_2O_5 background use 4:14 2-8 blends.
- At the recommended rate of 220 $kg K_2O ha^{-1}$, POLY4 NPK+S showed a yield improvement of 18% over MOP NPK+S.
- The removal of SSP lowers the Ca in favour of Mg and lower chloride from the more efficient POLY4 blend supporting yield improvement.
- Current practice supplied 309S + 433 Ca, POLY option 102-407S + 19-78Mg + 65-260 Ca.



KEY TAKEAWAY: POLY4 can support the current yield from reduced application rates

BALANCED FERTILIZATION SHOULD BECOME THE NORM

Sustainable food production is best served with balanced fertilization

Key comments

- Not all K sources are the same.
- Choose the right source for the circumstances.
- Balanced supply of crop nutrient requirements replenishes offtake.
- Consider a wider nutrient spectrum to obtain the best for all inputs.

The 'Law of the Minimum' is the basis of balanced fertilization



A deficiency of any single nutrient will limit yield, just as the shortest stave will limit the barrel's capacity

KEY TAKEAWAY:

Balanced fertilization optimizes crop performance and efficient use of Potash inputs